Counters
Frequency Meters
PID Controllers
Clock/Timers
Printers
Process Meters
On/Off Controllers
Recorders
Relative Humidity Transmitters
Thermocouples
Thermistors
Wire
Rate Meters
Timers
Totalizers
Strain Gauge Meters
Voltmeters
Multimeters
Soldering Iron Testers
pH pens
pH Controllers
pH Electrodes
RTDs
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It is the policy of NEWPORT to comply with all worldwide safety and EMC/EMI regulations that apply. NEWPORT is constantly pursuing certification of its products to the European New Approach Directives. NEWPORT will add the CE mark to every appropriate device upon certification.

The information contained in this document is believed to be correct but NEWPORT Electronics, Inc. accepts no liability for any errors it contains, and reserves the right to alter specifications without notice.

WARNING: These products are not designed for use in, and should not be used for, patient connected applications.

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This device is marked with the international caution symbol. It is important to read the Setup Guide before installing or commissioning this device as it contains important information relating to safety and EMC.
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NOTES, WARNINGS and CAUTIONS

Information that is especially important to note is identified by following labels:

• NOTE
• WARNING or CAUTION
• IMPORTANT

NOTE: Provides you with information that is important to successfully setup and use the Programmable Digital Meter.

CAUTION or WARNING: Tells you about the risk of electrical shock.

CAUTION, WARNING or IMPORTANT: Tells you of circumstances or practices that can effect the instrument’s functionality and must refer to accompanying documents.

TIP: Provides you helpful hints.
This meter with simplified menu is an ON/OFF controller. It can also be purchased as monitor (read process value only), limit alarm meter or as a PID controller.

- The iSeries offers unparalleled flexibility in process measurement. Each unit allows the user to select the input type, from 10 thermocouple types (J, K, T, E, R, S, B, C, N and J DIN), Pt RTDs (100, 500 or 1000 Ω, with either 385 or 392 curve), DC voltage, or DC current. The voltage/current inputs are fully scalable to virtually all engineering units, with selectable decimal point, perfect for use with pressure, flow or other process input.

- The iSeries device features a large, three color programmable display with capability to change a color every time the Alarm is triggered. The standard features include built-in 24 Vdc @ 25 mA excitation for transmitters or other devices. (Built-in excitation is not available with optional isolated RS-232/485 Serial Communication). Universal power supply accepts 90 to 240 Vac. Low voltage power option accepts 24 Vac or 12 to 36 Vdc.
1.2 Safety Considerations

This device is marked with the international caution symbol. It is important to read this manual before installing or commissioning this device as it contains important information relating to Safety and EMC (Electromagnetic Compatibility).

This instrument is a panel mount device protected in accordance with EN 61010-1:2001, electrical safety requirements for electrical equipment for measurement, control and laboratory. Installation of this instrument should be done by qualified personnel. In order to ensure safe operation, the following instructions should be followed.

This instrument has no power-on switch. An external switch or circuit-breaker shall be included in the building installation as a disconnecting device. It shall be marked to indicate this function, and it shall be in close proximity to the equipment within easy reach of the operator. The switch or circuit-breaker shall meet the relevant requirements of IEC 947–1 and IEC 947-3 (International Electrotechnical Commission). The switch shall not be incorporated in the main supply cord.

Furthermore, to provide protection against excessive energy being drawn from the main supply in case of a fault in the equipment, an overcurrent protection device shall be installed.

- Do not exceed voltage rating on the label located on the top of the instrument housing.
- Always disconnect power before changing signal and power connections.
- Do not use this instrument on a work bench without its case for safety reasons.
- Do not operate this instrument in flammable or explosive atmospheres.
- Do not expose this instrument to rain or moisture.
- Unit mounting should allow for adequate ventilation to ensure instrument does not exceed operating temperature rating.
- Use electrical wires with adequate size to handle mechanical strain and power requirements. Install without exposing bare wire outside the connector to minimize electrical shock hazards.

EMC Considerations

- Whenever EMC is an issue, always use shielded cables.
- Never run signal and power wires in the same conduit.
- Use signal wire connections with twisted-pair cables.
- Install Ferrite Bead(s) on signal wires close to the instrument if EMC problems persist.

Failure to follow all instructions and warnings may result in injury!
1.3 Before You Begin

Inspecting Your Shipment:

Remove the packing slip and verify that you have received everything listed. Inspect the container and equipment for signs of damage as soon as you receive the shipment. Note any evidence of rough handling in transit. Immediately report any damage to the shipping agent. The carrier will not honor damage claims unless all shipping material is saved for inspection. After examining and removing the contents, save the packing material and carton in the event reshipment is necessary.

Customer Service:

If you need assistance, please call the nearest Customer Service Department, listed in this manual.

Manuals, Software:

The latest Operation and Communication Manual as well as free configuration software and ActiveX controls are available at the website listed on the cover page of this manual or on the CD-ROM enclosed with your shipment.

For first-time users: Refer to the QuickStart Manual for basic operation and set-up instructions.

If you have the Serial Communications/Ethernet Option you can easily configure the unit on your computer or on-line.

To Reset the Meter:

When the monitor is in the "MENU" Mode, push once to direct monitor one step backward of the top menu item.

Push twice to reset monitor, prior to resuming "Run" Mode except after "Alarms", that will go to the "Run" Mode without resetting the monitor.
PART 2
SETUP
2.1 Front Panel

Table 2.1  Front Panel Annunciators

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Setpoint 1/ Alarm 1 indicator</td>
</tr>
<tr>
<td>2</td>
<td>Setpoint 2/ Alarm 2 indicator</td>
</tr>
<tr>
<td>°C</td>
<td>°C unit indicator</td>
</tr>
<tr>
<td>°F</td>
<td>°F unit indicator</td>
</tr>
<tr>
<td>☰</td>
<td>Changes display to Configuration Mode and advances through menu items*</td>
</tr>
<tr>
<td>▲</td>
<td>Used in Program Mode and peak recall*</td>
</tr>
<tr>
<td>▼</td>
<td>Used in Program Mode and valley recall*</td>
</tr>
<tr>
<td>☯</td>
<td>Accesses submenus in Configuration Mode and stores selected values*</td>
</tr>
</tbody>
</table>

* See Part 3 Operation: Configuration Mode

Refer to the Quick Start Guide for assembly and disassembly instructions.
2.2 Rear Panel Connections

The rear panel connections are shown in Figures 2.2 and 2.3.

Figure 2.2 Rear Panel Power and Output Connections

Figure 2.3 Rear Panel Input Connections

Table 2.2 Rear Panel Connector

<table>
<thead>
<tr>
<th>POWER</th>
<th>AC/DC Power Connector: All models</th>
</tr>
</thead>
<tbody>
<tr>
<td>INPUT</td>
<td>Input Connector:</td>
</tr>
<tr>
<td></td>
<td>All models TC, PR (Process), RTD</td>
</tr>
<tr>
<td>OUTPUT 1</td>
<td>Based on one of the following models:</td>
</tr>
<tr>
<td></td>
<td>Relay SPDT</td>
</tr>
<tr>
<td></td>
<td>Solid State Relay</td>
</tr>
<tr>
<td></td>
<td>Pulse</td>
</tr>
<tr>
<td></td>
<td>Analog Output (Voltage and Current)</td>
</tr>
<tr>
<td>OUTPUT 2</td>
<td>Based on one of the following models:</td>
</tr>
<tr>
<td></td>
<td>Relay SPDT</td>
</tr>
<tr>
<td></td>
<td>Solid State Relay</td>
</tr>
<tr>
<td></td>
<td>Pulse</td>
</tr>
<tr>
<td>OPTION</td>
<td>Based on one of the following models:</td>
</tr>
<tr>
<td></td>
<td>RS-232C or RS-485 programmable</td>
</tr>
<tr>
<td></td>
<td>Excitation</td>
</tr>
</tbody>
</table>

Jumper
2.3 Electrical Installation

2.3.1 Power Connections

**Caution:** Do not connect power to your device until you have completed all input and output connections. Failure to do so may result in injury!

Connect the main power connections as shown in Figure 2.4.

![Figure 2.4 Main Power Connections](image)

**Table 2.3 Power Connections**

<table>
<thead>
<tr>
<th>FUSE</th>
<th>Connector</th>
<th>For 115Vac</th>
<th>For 230Vac</th>
<th>DC</th>
</tr>
</thead>
<tbody>
<tr>
<td>FUSE 1</td>
<td>Power *</td>
<td>100 mA(T)</td>
<td>100 mA(T)</td>
<td>100 mA(T)</td>
</tr>
<tr>
<td>FUSE 2</td>
<td>Power *</td>
<td>N/A</td>
<td>N/A</td>
<td>400 mA(T)</td>
</tr>
</tbody>
</table>

For the low voltage power option, in order to maintain the same degree of protection as the standard high voltage input power units (90 - 240 Vac), always use a Safety Agency Approved DC or AC source with the same Overvoltage Category and pollution degree as the standard AC unit (90 - 240 Vac).

The Safety European Standard EN61010-1 for measurement, control, and laboratory equipment requires that fuses must be specified based on IEC127. This standard specifies for a Time-lag fuse, the letter code “T”. The above recommended fuses are of the type IEC127-2-sheet III. Be aware that there are significant differences between the requirements listed in the UL 248-14/CSA 248.14 and the IEC 127 fuse standards. As a result, no single fuse can carry all approval listings. A 1.0 Amp IEC fuse is approximately equivalent to a 1.4 Amp UL/CSA fuse. It is advised to consult the manufacturer’s data sheets for a cross-reference.
2.3.2 Thermocouple

The figure below shows the wiring hookup for any thermocouple type. For example, for Type K hookup, connect the yellow wire to the "2" terminal and the red wire to the "1(-)" terminal.

When configuring your monitor, select Thermocouple and Thermocouple Type in the Input Type menu (see Part 3).

![Figure 2.5 Thermocouple Wiring Hookup](image)

<table>
<thead>
<tr>
<th>TYPE</th>
<th>Input Connector</th>
<th>Jacket (external insulation)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Terminal 1 (-)</td>
<td>Extension</td>
</tr>
<tr>
<td>J</td>
<td>Red</td>
<td>White</td>
</tr>
<tr>
<td>K</td>
<td>Red</td>
<td>Yellow</td>
</tr>
<tr>
<td>T</td>
<td>Red</td>
<td>Blue</td>
</tr>
<tr>
<td>E</td>
<td>Red</td>
<td>Purple</td>
</tr>
<tr>
<td>N</td>
<td>Red</td>
<td>Orange</td>
</tr>
<tr>
<td>R</td>
<td>Red</td>
<td>Black</td>
</tr>
<tr>
<td>S</td>
<td>Red</td>
<td>Black</td>
</tr>
<tr>
<td>B</td>
<td>Red</td>
<td>Gray</td>
</tr>
</tbody>
</table>
2.3.3 Two/Three/Four-Wire RTD

The figures below show the input connections and input connector jumpers (shown in bold lines) required to hookup a 2-, 3- or 4-wire RTD.

![Diagram of RTD connections]

**Figure 2.6 a) RTD-1000 ohm and 500 ohm Wiring Hookup**

The **two-wire** connection is simplest method, but does not compensate for lead-wire temperature change and often requires calibration to cancel lead-wire resistance offset.

The **three-wire** connection works best with RTD leads closely equal in resistance. The device measures the RTD, plus upper and lower lead drop voltage and the subtracts twice the measured drop in the lower supply current lead producing excellent lead-resistance cancellation for balanced measurements.

The **four-wire** RTD hookup is applicable to unbalanced lead resistance and enables the device to measure and subtract the lead voltage, which produces the best lead-resistance cancellation.

When configuring your monitor, select RTD type and RTD value in the Input Type menu (see Part 3).

**Note** If the input wires of the meter get disconnected or broken, it will display "+OPN" “Input (+) Open” message except in case of 500/1000 Ω 2-wire RTD. In this case the display shows "-OPN" “Input (-) Open” message. For safety purpose you may want to set up your alarm to be triggered when input is open. See Alarm 1 & 2 chapters for details.
2.3.4 Process Current

The figure below shows the wiring hookup for Process Current 0 – 20 mA.

![Process Current Wiring Hookup](image)

**Figure 2.7 Process Current Wiring Hookup**
*(Internal and External Excitation)*

When configuring your instrument, select Process Type in the Input Type Menu (see Part 3).

2.3.5 Process Voltage

The figure below shows the wiring hookup for Process Voltage 0 – 100 mV, 0 – 1 V, 0 – 10 V.

![Process Voltage Wiring Hookup](image)

**Figure 2.8**
*a) Process Voltage Wiring Hookup b) Process Voltage Wiring Hookup with Sensor Excitation with Sensor Excitation*

**RL** - Voltage limited resistor, which allows to convert 24 Vdc internal excitation voltage to the appropriate process input value. For instance: if the potentiometer value is equal to 10 kΩ, the minimum RL is 14 kΩ for 10 V process input.

When configuring your instrument, select Process Type in the Input Type Menu (see Part 3).
2.3.6 Wiring Outputs

This meter has two, factory installed, outputs. The SPDT Mechanical Relay, SPST Solid State Relay and Pulse Output Connection are shown below.

This device may have a programmable communication output. The RS-232 and RS-485 Output Connection are shown below.

This device may also have an excitation output.

- **Use copper conductors only for power connections**

---

**Figure 2.9**

a) Mechanical Relay and SSR Outputs Wiring Hookup  

b) Pulse and Analog Outputs Wiring Hookup

---

**Figure 2.10**

a) RS-232 Output Wiring Hookup  
b) RS-485 Output Wiring Hookup

---

**Figure 2.11 Excitation Output**

*Note:* Excitation is not available if communication option is installed.
PART 3
OPERATION: Configuration Mode

3.1 Introduction
The instrument has two different modes of operation. The first, Run Mode, is used to display values for the Process Variable, and to display or clear Peak and Valley values. The other mode, Menu Configuration Mode, is used to navigate through the menu options and configure the unit. Part 3 of this manual will explain the Menu Configuration Mode. For your instrument to operate properly, the user must first “program” or configure the menu options.

Turning your Monitor On for the First Time
The device becomes active as soon as it is connected to a power source. It has no On or Off switch. The device at first momentarily shows the software version number, followed by reset \textbf{RST}, and then proceeds to the Run Mode.

\textbf{Tip \#1:} For first-time users: Refer to the QuickStart Manual for basic operation and set-up instructions.

\textbf{Tip \#2:} If you have the Serial Communications/Ethernet Option you can easily configure the unit on your computer or on-line.

Table 3.1 Button Function in Configuration Mode

<table>
<thead>
<tr>
<th>Button</th>
<th>Function</th>
</tr>
</thead>
<tbody>
<tr>
<td>(MENU)</td>
<td>To enter the Menu, the user must first press \textbf{a} button. Use this button to advance/navigate to the next menu item. The user can navigate through all the top-level menus by pressing \textbf{a}. While a parameter is being modified, press \textbf{a} to escape without saving the parameter.</td>
</tr>
<tr>
<td>(UP)</td>
<td>Press the up \textbf{a} button to scroll through “flashing” selections. When a numerical value is displayed press this key to increase value of a parameter that is currently being modified. Holding the \textbf{a} button down for approximately 3 seconds will speed up the rate at which the setpoint value increments. In the Run Mode press \textbf{a} causes the display to flash the PEAK value — press again to return to the Run Mode.</td>
</tr>
<tr>
<td>(DOWN)</td>
<td>Press the down \textbf{a} button to go back to a previous Top Level Menu item. Press this button twice to reset the unit to the Run Mode. When a numerical value is flashing (except set point value) press \textbf{a} to scroll digits from left to right allowing the user to select the desired digit to modify. When a setpoint value is displayed press \textbf{a} to decrease value of a setpoint that is currently being modified. Holding the \textbf{a} button down for approximately 3 seconds will speed up the rate at which the setpoint value is decremented. In the Run Mode press \textbf{a} causes the display to flash the VALLEY value — press again to return to the Run Mode.</td>
</tr>
<tr>
<td>(ENTER)</td>
<td>Press the enter \textbf{a} button to access the submenus from a Top Level Menu item. Press \textbf{a} to store a submenu selection or after entering a value — the display will flash a \textbf{SERV} message to confirm your selection. To reset flashing Peak or Valley press \textbf{a}. In the Run Mode press \textbf{a} twice to enable Standby Mode with flashing \textbf{STBY}.</td>
</tr>
</tbody>
</table>

\textbf{Note \#1:} \textbf{Reset:} Except for Alarms, modifying any settings of the menu configuration will reset the instrument prior to resuming Run Mode.
3.2 Menu Configuration

Figure 3.1 Flow Chart for ID and Set Points Menu
3.2.1 ID Number Menu

SEE ID MENU SELECTION IN CONFIGURATION SECTION FOR ENABLE/DISABLE OR CHANGE ID CODE.

If ID Code is Disabled or set as Default (0000) the menu will skip ID step to Setpoint Menu.

If ID Code is set to Full Security Level and user attempts to enter the Main Menu, they will be prompted for an ID Code.

If ID Code is set to Set Point/ID Security Level and user attempts to enter the Configuration Menu, they will be prompted for an ID Code.

ENTERING YOUR NON-DEFAULT FULL SECURITY ID NUMBER.

Press 1) Display shows Id.
Press 2) Display advances to _____.
Press & 3) Press ‡ to increase digit 0-9. Press § to activate next digit (flashing). Continue to use ‡ and § to enter your 4-digit ID code.
Press 4) If the correct ID code is entered, the menu will advance to the Setpoint 1 Menu, otherwise an error message ERR will be displayed and the instrument will return to the Run Mode.

To change ID Code, see ID Menu in the Configuration section.

ENTERING YOUR NON-DEFAULT SET POINT/ID SECURITY ID NUMBER.

Press 5) Display shows SP1 Setpoint 1 Menu.
Press 6) Display shows SP2 Setpoint 2 Menu.
Press 7) Display shows Id ID Code Menu.
Press 8) Display advances to _____.
Press & 9) Use ‡ and § to change your ID Code.
Press 10) If correct ID Code is entered, the display will advance to the INPT Input Menu, otherwise the error message ERR will be displayed and the unit will return to the Run Mode.

To prevent unauthorized tampering with the setup parameters, the instrument provides protection by requiring the user to enter the ID Code before allowing access to subsequent menus. If the ID Code entered does not match the ID Code stored, the unit responds with an error message and access to subsequent menus will be denied.

Use numbers that are easy for you to remember. If the ID Code is forgotten or lost, call customer service with your serial number to access and reset the default to 0000.
3.2.2 Set Points Menu

SETPOINT 1:

1) Press \( \mathbf{\text{SP1}} \), if necessary until \( \mathbf{\text{SP1}} \) prompt appears.

2) Display shows previous value of “Setpoint 1”.

3) Press \( \mathbf{\text{SP}1\,\mathbf{\uparrow}} \) and \( \mathbf{\text{SP}1\,\mathbf{\downarrow}} \) to increase or decrease Setpoint 1 respectively.

\( \mathbf{\text{Note}} \) \( \mathbf{\Downarrow} \)

Holding \( \mathbf{\text{SP}1\,\mathbf{\uparrow}} \) & \( \mathbf{\text{SP}1\,\mathbf{\downarrow}} \) buttons down for approximately 3 seconds will speed up the rate at which the Setpoint value increments or decrements.

4) Continue to use \( \mathbf{\text{SP}1\,\mathbf{\uparrow}} \) and \( \mathbf{\text{SP}1\,\mathbf{\downarrow}} \) to enter your 4-digit Setpoint 1 value.

5) Display shows \( \mathbf{\text{STRD}} \) stored message momentarily and then advance to \( \mathbf{\text{SP2}} \) only, if a change was made, otherwise press \( \mathbf{\text{SP1}} \) to advance to \( \mathbf{\text{SP2}} \) Setpoint 2 Menu.

SETPOINT 2:

6) Display shows previous value of “Setpoint 2”.

7) Press \( \mathbf{\text{SP2\,\mathbf{\uparrow}}} \) and \( \mathbf{\text{SP2\,\mathbf{\downarrow}}} \) to increase or decrease Setpoint 2 respectively.

\( \mathbf{\text{Note}} \) \( \mathbf{\Downarrow} \)

Holding \( \mathbf{\text{SP2\,\mathbf{\uparrow}}} \) & \( \mathbf{\text{SP2\,\mathbf{\downarrow}}} \) buttons down for approximately 3 seconds will speed up the rate at which the setpoint value increments or decrements.

8) Display shows \( \mathbf{\text{STRD}} \) stored message momentarily and then advances to \( \mathbf{\text{CNFG}} \) only, if a change was made, otherwise press \( \mathbf{\text{SP1}} \) to advance to \( \mathbf{\text{CNFG}} \) Configuration Menu.
3.2.3 Configuration Menu

Enter Configuration Menu:

1) Press \( \hat{A} \), if necessary, until \( \text{CNFG} \) prompt appear.
2) Display advance to \( \text{INPT} \) Input Menu.
3) Press and release \( \hat{A} \) to scroll through all available menus of Configuration section.

If Analog Output Option is installed (52, 53, or 54), the controller will skip Alarm 1 Menu item to Alarm 2 Menu.
3.2.4 Input Type Menu

Enter Input Type Menu:

Press 1. Press FWD, if necessary, until CNFG prompt appears.
Press 2. Display advances to INPT Input Menu.
Press 3. Display flashes T., RTD or PROC (Thermocouple, RTD or Process). If the displayed input type is T., press to skip to step 6 (T. stops flashing).

Thermocouple Submenu:

Press 4. Scroll through the available selection to T. (flashing).
Press 5. Display shows STRD stored message momentarily and then T. (not flashing).
Press 6. Display flashes previous thermocouple type selection. i.e. J (see below for types).
Press 7. Scroll through the available thermocouple types to the selection of your choice.
Press 8. Display shows STRD stored message momentarily and then advances to the RDG Reading Configuration Menu.

Use the Input Type (Thermocouple) (RTD) or (Process) and verify your Electrical Installation (see Section 2.3).

Display: J K E N dN J R S B C
Input Type (RTD)

ENTER INPUT TYPE MENU:

Press 1) Press 2, if necessary, until prompt appears.
Press 2) Display advances to Input Menu.
Press 3) Display flashes T., Rtd or PROC (Thermocouple, RTD or Process). If the displayed input type is Rtd, press to skip to step 6 (Rtd stops flashing).

RTD SUBMENU:

Press 4) Scroll through the available selection to Rtd (flashing).
Press 5) Display shows stored message momentarily and then Rtd (not flashing).
Press 6) Display flashes previous RTD type selection i.e. 392.2 (see below for RTD types selection).
Press 7) Scroll through the available RTD types to the selection of your choice.
Press 8) Display shows stored message momentarily and then advances to Rtd RTD value.

RTD Types: 392    385
Display: 392.2, 392.3, 392.4, 385.2, 385.3, 385.4

Note: Last digit indicates: 2-, 3- or 4-wire input.

RTD VALUE SUBMENU:

Press 9) Display flashes previous RTD value selection i.e. 100_ (see below for RTD value selection).
Press 10) Scroll through the available RTD values to the selection of your choice.
Press 11) Display shows stored message momentarily and then advances to Reading Configuration Menu.

RTD Values: 100 ohm    500 ohm    1000 ohm
Display: 100_, 500_, 1000
**Input Type (Process)**

**ENTER INPUT TYPE MENU:**

1. Press , if necessary, until prompt appears.
2. Display advance to Input Menu.
3. Display flashes or (Thermocouple, RTD or Process). If the displayed input type is , press to skip to step 6 ( stops flashing).

**PROCESS SUBMENU:**

4. Scroll through the available selection to (flashing).
5. Display shows stored message momentarily and then (not flashing).
6. Display flashes previous Process type selection. i.e. (see below for Process types selection).
7. Scroll through the available Process types to the selection of your choice.
8. Display shows stored message and then advances to Reading Configuration Menu.

**Process Types:**

<table>
<thead>
<tr>
<th>Display</th>
<th>100 mV</th>
<th>1 V</th>
<th>10 V</th>
<th>0 – 20 mA</th>
</tr>
</thead>
</table>

For 4-20 mA Input select 0-20 mA then adjust the Input/Reading accordingly. To adjust 4-20 mA input, see example under INPUT/READING Submenu. The factory preset value is 4-20 mA.
3.2.5 Reading Configuration Menu

ENTER READING CONFIGURATION MENU:

Press 🅱 1) Press 🅱, if necessary, until CONF prompt appears.
Press 🅱 2) Display advances to INPT Input Menu.
Press 🅱 3) Display advances to RDG Reading Configuration Menu.
Press 🅱 4) Display advances to DEC Decimal Point.

DECIMAL POINT SUBMENU:

Press 🅱 5) Display flashes previous selection for Decimal location.
Press 🅱 6) Scroll though the available selections and choose Decimal location: FFFF or FFF.F (also FF.FF and F.FFF — if PROC Process type was selected in the Input Type Menu).
Press 🅱 7) Display shows STRD stored message momentarily and then advances to TEMP Temperature Unit.

Decimal Point for Process Input Type is passive.
TEMPERATURE UNIT SUBMENU:

Press \( \odot \) 8) Display flashes previous Temperature Unit selection.
Press \( \odot \) 9) Scroll though the available selections to the Temperature Unit of your choice: \( ^\circ F \) or \( ^\circ C \).
Press \( \odot \) 10) Display shows \( STRD \) stored message momentarily and then advances to \( FLTR \) Filter Constant.

FILTER CONSTANT SUBMENU:

Press \( \odot \) 11) Display flashes previous selection for Filter Constant.
Press \( \odot \) 12) Scroll though the available selections:
\[ 0001, 0002, 0004, 0008, 0016, 0032, 0064, 0128 \]
Press \( \odot \) 13) Display shows \( STRD \) stored message momentarily only, if change were made, otherwise press \( \odot \) to advance to the next menu.

Note

If Process was selected in the Input Type Menu the display will advance to \( IHRD \) Input/Reading Submenu, otherwise the display advances to the \( ALR1 \) Alarm 1 Menu.

The Filter Constant Submenu allows the user to specify the number of readings stored in the Digital Averaging Filter. A filter value of 2 is approximately equal to 1 second RC low pass time constant.
Reading Configuration (If Process was selected)

INPUT/READING (SCALE AND OFFSET) SUBMENU:

Input Voltage or Current can be converted or scaled into values appropriate for the process or signal being measured. So, a reading may be displayed, for example, in units of weight or velocity instead of in amperes or volts.

The instrument determines Scale and Offset values based on two user-provided input values entered with the corresponding readings. Note that “In1” Input 1 and “In2” Input 2 are represented and entered as a product of the input voltage/current and the conversion number from the Table 3.1.

The following instructions include details for a specific scenario in which a 4-20 mA input (in the 20 mA Process Mode) is to be represented as a measurement of 0-100 percent.

Press 14) Press at the IN. RD prompt. Display shows IN 1 Input 1 submenu.
Press 15) Display shows Input 1 value with 1st digit flashing.
Press & 16) Use and buttons to enter IN 1 value.
The IN 1 value = min. input value * conversion number.

Note: Disregard the position of the decimal point (2000 counts may actually appear as “200.0”, “20.00”, or “2.000”). Example: 4 mA as 4(mA) x 500 = 2000.

Press 17) Display advances to RD 1 Reading 1 Submenu.
Press & 18) Use and buttons to enter RD 1 value.
This value represents IN 1 in terms of some meaningful engineering units. To show the 4 mA as zero percent enter RD 1 value = 0000.
Example: RD 1 value = 0000.

Press 19) Display shows IN 2 Input 2 Submenu.
Press 20) Display shows Input 2 value with 1st digit flashing.
The IN 2 value = max. input value * conversion number.
Example: 20(mA) x 500 = 10000 (9999).

Press & 21) Use and buttons to enter IN 2 value.
Press 22) Display advances to RD 2 Reading 2 Submenu.
Press & 23) Use and buttons to enter RD 2 value.
Example: RD 2 value = 0100.

Press 24) Display flashes stored message momentarily and then advances to ALR 1 only, if change were made, otherwise press to advance to ALR 1 Alarm 1 Menu.
Conversion number is a coefficient of conversion between input values and real full display range (10000 counts). See Table 3.2 below for proper conversion number.

**Table 3.2 Conversion Table**

<table>
<thead>
<tr>
<th>RANGE</th>
<th>CONVERSION NUMBER</th>
</tr>
</thead>
<tbody>
<tr>
<td>100 mV</td>
<td>10000 / (100 x 1) = 100</td>
</tr>
<tr>
<td>1 V</td>
<td>10000 / (1000 x 1) = 10</td>
</tr>
<tr>
<td>10 V</td>
<td>10000 / (1000 x 10) = 1</td>
</tr>
<tr>
<td>0 -20 mA</td>
<td>10000 / (20 x 1) = 500</td>
</tr>
</tbody>
</table>

3.2.6 Analog Output (Re-transmission)

Analog Output is available only, if option board is factory installed. If Analog Output Option is not installed, the instrument will skip to Reading Adjust Menu.

![Flow Chart for Analog Output (Re-transmission)](image)

**Figure 3.5 Flow Chart for Analog Output (Re-transmission)**

**ENTER ANALOG OUTPUT MENU:**

- **Press **  μ **1)** Press ** μ **, if necessary, until **CNFG** prompt appears.
- **Press **  μ **2)** Display advances to **INPT** Input Menu.
- **Press **  μ **3)** Press ** μ **, if necessary, until Display advances to **ANLG** Analog Output Menu.
- **Press **  μ **4)** Display advances to Analog Output **ENBL** Enable or **DSBL** Disable Submenu and flashes the previous selection.
ANALOG OUTPUT ENABLE/DISABLE SUBMENU:

Press \( \text{a} \) 5) Scroll through the available selection until \text{ENBL} displays to use Analog Output Retransmission (output proportional to the input signal).

Press \( \text{d} \) 6) Display shows \text{STRD} stored message momentarily and then advances to \text{CURR} or \text{VoLT} Submenu only if it was changed, otherwise press \( \text{b} \) to advance to \text{CURR} or \text{VoLT} Current/Voltage Submenu.

If \text{DSBL} Analog Output \text{Disabled} was selected, all submenus of Analog Output Menu will be skipped and the meter will advance to \text{ALR2} Alarm 2 Menu. If \text{ENBL} Analog Output \text{Enabled} was selected, Output 1 would be automatically \text{Disabled}, and reassigned as Analog Output.

CURRENT/VOLTAGE SUBMENU:

Press \( \text{d} \) 7) Display flashes \text{CURR} Current or \text{VoLT} Voltage.

Press \( \text{a} \) 8) Scroll through the available selection: Current or Voltage (Example \text{VoLT}).

Press \( \text{d} \) 9) Display shows \text{STRD} stored message momentarily and then advances to \text{RD1} Submenu only if it was changed, otherwise press \( \text{a} \) to advance to \text{RD1} Reading 1 Submenu.

READING 1:

Press \( \text{d} \) 10) Display flashes 1st digit of previous “Reading 1” value.

Press \( \text{a} \) & \( \text{c} \) 11) Enter “Reading 1” value. (Example 0000)

Press \( \text{d} \) 12) Display advances to \text{OUT.1} Out 1 Submenu.

OUT 1:

Press \( \text{d} \) 13) Display flashes 1st digit of previous “Out 1” value.

Press \( \text{a} \) & \( \text{c} \) 14) Enter “Out 1” value. (Example 00.00)

Press \( \text{d} \) 15) Display advances to \text{RD2} Reading 2 Submenu.

READING 2:

Press \( \text{d} \) 16) Display flashes 1st digit of previous “Reading 2” value.

Press \( \text{a} \) & \( \text{c} \) 17) Enter “Reading 2” value. (Example 9999)

Press \( \text{d} \) 18) Display advances to \text{OUT.2} Out 2 Submenu.

OUT 2:

Press \( \text{d} \) 19) Display flashes 1st digit of previous “Out 2” value.

Press \( \text{a} \) & \( \text{c} \) 20) Enter “Out 2” value. (Example 10.00)

Press \( \text{d} \) 21) Display advances to the \text{ALR2} Alarm 2 Menu.

The above example is for 0-10 V of the entire range of the Process Input and Analog Output. For 0-20 mA output you need to set “Analog Type” to Current and OUT 2 to 20.00.
**Accuracy of Analog Output** board is +/-1% of FS (Full Scale) when following conditions are satisfied:
1. The input is not scaled below 1% of Input FS (10 mV @ 1 V or 0.2 mA @ 20 mA input ranges).
2. Analog Output is not scaled below 3% of Output FS (300 mV @ 10 V or 0.6 mA @ 20 mA output ranges).

Otherwise certain corrections need to be applied.

**For example:**
For entire range of process input, the Analog Output on 10 V FS scaled for 300 mV output range:

\[
\begin{align*}
Rd1 &= 0000, \quad Out1 = 00.00 \\
RD2 &= 9999, \quad Out2 = 00.30
\end{align*}
\]

The measured output will be as follows:

\[
\begin{align*}
Rd1 &= 0000, \quad Out1 = -0.07 \text{ V} \\
RD2 &= 9999, \quad Out2 = 0.23 \text{ V}
\end{align*}
\]

This means that for 300 mV output range we have -70 mV offset at zero and at full scale. In order to compensate this 70 mV offset the **correct scaling** will be as follows:

\[
\begin{align*}
Rd1 &= 0000, \quad Out1 = 00.07 \\
RD2 &= 9999, \quad Out2 = 00.37
\end{align*}
\]

The above corrections need to be applied only for **Input scaled below 1% of FS** and **Output scaled below 3% of FS** or if you need the **Analog Output accuracy to be better than 1% of FS.**
3.2.7 Reading Adjust Menu

**ENTER READING ADJUST MENU:**

1. Press if necessary, until **CNFG** prompt appears.
2. Display advances to **INPT** Input Menu.
3. Press if necessary, until Display advances to **R.ADJ** Reading Adjust Menu.

**READING ADJUST VALUE SUBMENU:**

4. Display flashes 1st digit of previous Reading Adjust value.
5. Press **a** and **b** buttons to enter a new Reading Adjust value (-1999 to 9999).
6. Display shows **STRD** stored message momentarily and then advances to **SP.dV** Setpoint Deviation Menu.

**Reading Offset Adjust** allows the user to fine tune a minor error of the transducer, however some applications may require a large offset adjust. (Displayed Process Value = Measured Process Value ±R.ADJ). Reading Adjust value is adjustable between -1999 to 9999.

3.2.8 Setpoint Deviation Menu / Field Calibration Menu

**ENTER SETPOINT DEVIATION MENU:**

1. Press if necessary, until **CNFG** prompt appears.
2. Display advances to **INPT** Input Menu.
3. Press if necessary, until Display advances to **SP.dV** Setpoint Deviation Menu.

*Note - For Temperature Reading only, not Process*
3.2.9 Setpoint Deviation Menu / Field Calibration (continued)

SETPOINT DEVIATION ENABLE/DISABLE SUBMENU:

Press ☻ 4) Display advances to Setpoint Deviation ☓ ENbL Enable or ☚ DSbL Disable Submenu and flashes the previous selection.
Press ☻ 5) Scroll through the available selections: ☒ ENbL or ☚ DSbL.
Press ☻ 6) Display shows ☒ STRD stored message momentarily and then advances to the next menu item.

Setpoint Deviation menu, if “enabled”, allows changes to Setpoint 1 to be made automatically to Setpoint 2. This mode is very helpful if the Process value changes often. In Setpoint Deviation Mode, set SP2 a certain number of degrees or counts away from SP1 - this relation remains fixed when SP1 is changed. For instance: Setting SP1=200 and SP2=20 and enabling ☒ SP.d4 means that the absolute value of SP2=220. Moving SP1 to 300, the absolute value of SP2 becomes 320.

Thermocouple Field Calibration Menu:

⚠️ CAUTION: Do not perform the following steps until you fully understand this entire section.

Note: RTD and Process are perfectly calibrated. This section is applicable to Thermocouple (TC) calibration only.

Be sure that the TC being used to calibrate the meter is of the type selected in the TC submenu. Place the TC in an ice-bath (or other 0°C / 32°F environment). In ambient temperature conditions: connect the TC to the meter, apply power to the meter.

⚠️ CAUTION: Do not proceed with TC calibration unless the above conditions have been in effect for at least one hour.

Press ☻ 7) Display shows ☒ CAL*.
Press ☻ 8) Display shows flashing 0000.
Press ☻ * 9) Display will still show flashing 0000.
Press ☻ * 10) Display shows ☒ OUT (meaning Calibration is complete)

* If you accidently engage the flashing 0000 (CAL° alert) simply re-press the last button you pressed, to avoid unintentionally mis-calibrating your meter.
3.2.8 Alarm 1 Menu

ENTER ALARM 1 MENU:
- Press 1) Press , if necessary, until \textit{CNFG} prompt appears.
- Press 2) Display advances to \textit{INPT} Input Menu.
- Press 3) Press , if necessary, until display advances to \textit{ALR1} Alarm 1 Menu.
- Press 4) Display advances to \textit{LTCH} Latch.

ALARM 1 LATCH SUBMENU:
- Press 5) Display flashes previous selection. Press \textit{ENbl} Enable or \textit{DSbl} Disable.
- Press 6) Display shows \textit{STRd} stored message momentarily and then advances to \textit{AtcV} only, if it was changed, otherwise press \textit{AtcV} to advance to \textit{AtcV} Active Submenu.

Latch Enabled: Alarm remains "latched" until reset. To reset already latched alarm, select Alarm Latch Enable and press Max twice (i.e. Disable and then go back to Latch) or from a Run Mode, push twice to put the monitor in Standby Mode and then push one more time to return to the Run Mode.

Latch Disabled: Alarm remains latched only as long as the alarm condition is true.

ACTIVE SUBMENU:
- Press 7) Display flashes previous selection. Press \textit{Abv} Above, or \textit{Bls} Below.
- Press 8) Display shows \textit{STRd} stored message momentarily and then advances to \textit{DEAD} Deadband.

DEADBAND SUBMENU:
- Press 9) Display shows 020.0 Deadband value that can be changed by pressing or .
- Press 10) Display shows \textit{STRd} stored message momentarily and then advances to \textit{ALR2} Alarm 2.
3.2.9 Alarm 2 Menu

**ENTER ALARM 2 MENU:**

1) Press \( \text{CNFG} \), if necessary, until \( \text{CNFG} \) prompt appears.
2) Display advances to \( \text{INPT} \) Input Menu.
3) Press \( \text{CNFG} \), if necessary, until display advances to \( \text{ALR2} \) Alarm 2 Menu.
4) Display advances to \( \text{ActN} \) Active Submenu.

**ACTIVE SUBMENU:**

5) Display flashes previous selection. Press \( \text{ABOV} \) to \( \text{ABOV} \) Above, or \( \text{BELO} \) Below.
6) Display shows \( \text{STRD} \) stored message momentarily and then advances to \( \text{DEAD} \) Deadband.

**DEADBAND SUBMENU:**

7) Display shows \( 020.0 \) Deadband value that can be changed by pressing \( \text{UP} \) or \( \text{DOWN} \).
8) Display shows \( \text{STRD} \) stored message momentarily and then advances to \( \text{ID} \) ID Code Menu.

**Tip:**

The Dead Band or neutral zone is the number of degrees or counts (if Input Type is Process) around the Setpoint which the Process Variable must pass above or below the Setpoint, before the output changes state.
### 3.2.10 ID Code Menu

**Figure 3.10 Flow Chart for ID Code Menu**

**ENTER ID CODE MENU:**

- Press 
  1) Press , if necessary, until prompt appears.
- Press 
  2) Display advances to Input Menu.
- Press 
  3) Press , if necessary, until display advances to ID Code Menu.

**ENTERING OR CHANGING YOUR (NON-DEFAULT) ID CODE:**

- Press 
  4) Display advances to with 1st under score flashing.
- Press & 
  5) Press and to enter your 4-digit “ID Code” number.
- Press 
  6) Display advances to Change ID Code Submenu.

*Note:* If entered “ID Code” is incorrect display shows Error message momentarily and then skips to the Run Mode.

- Press 
  7) Display flashes the first digit of previous entered “ID Code” number.
- Press & 
  8) Press and buttons to enter your new “ID Code” number.
- Press 
  9) Display shows stored message momentarily and then advances to the Full Security Submenu.
ENTERING OR CHANGING YOUR (DEFAULT) ID CODE:

Enter **Id** menu (Repeat steps from 1 to 3).

Press **10)** Display advances to **CH, Id** Change ID Code Submenu.
Press **11)** Display shows **0000** message with flashing 1st digit.

If you want to change your default “ID Code” you can do it now, otherwise press **1** and menu will skip to **Full** Full Security Submenu.

Press **12)** Press **1** and **1** buttons to enter your new “ID Code” number.
Press **13)** Display shows **STRD** stored message momentarily and then advances to the **Full** Full Security Submenu.

FULL SECURITY LEVEL SUBMENU:

Press **14)** Display flashes **ENBL** Enable or **DSBL** Disable.
Press **15)** Scroll through the available selections: “Enable” or “Disable”.
Press **16)** Display shows **STRD** stored message momentarily and then advances to **SP, Id** Setpoint/ID Submenu.

If "Full" Security Level is "Enabled" and the user attempts to enter the Main Menu, they will be prompted for an ID Code. The ID Code should be correct to enter the instrument Menu item.

SETPOINT/ID SECURITY LEVEL SUBMENU:

This Security Level can be functional only if **Full** Security Level is Disabled.

Press **17)** Display flashes **ENBL** Enable or **DSBL** Disable.
Press **18)** Scroll through the available selections: “Enable” or “Disable”.
Press **19)** Display shows **STRD** stored message momentarily and then advances to **Comm** Communication Submenu.

If "Setpoint/ID" Security Level is "Enabled" and the user attempts to advance into the **CNFG** Configuration Menu, he will be prompted for ID Code number. The ID Code should be correct to proceed into the Configuration Menu, otherwise display will show an Error and skip to the Run Mode.

If “Full” and “Setpoint/ID” Security Levels are "Disabled", the ID code will be “Disabled” and user will not be asked for ID Code to enter the Menu items (“ID” Submenu will not show up in “ID/Se” Setpoint’ Menu).
3.2.11 Communication Option Menu

Purchasing this unit with Serial Communications permits an instrument to be configured or monitored from an IBM PC compatible computer using software available at the website listed on the cover page of this manual or on the CD-ROM enclosed with your shipment. For complete instructions on the use of the Communications Option, refer to the Serial Communications Reference Manual.

Figure 3.11 Flow Chart for Communication Option Menu
ENTER COMMUNICATION OPTION MENU:

Press  
1) Press  if necessary, until CNFG prompt appears.
Press  
2) Display advances to INPT Input Menu.
Press  
3) Press  if necessary, until display advances to COMM Communication Options Menu.
Press  
4) Display advances to C.PAR Communication Parameters Submenu.

If Communication Option is not installed, the display shows NONE and skips to the Color Display Menu.

COMMUNICATION PARAMETERS SUBMENU:

Allows the user to adjust Serial Communications Settings of the instrument.
When connecting an instrument to a computer or other device, the Communications Parameters must match. Generally the default settings (as shown in Section 5) should be utilized.

Press  
5) Display advances to baud Baud Submenu.

BAUD SUBMENU:

Press  
6) Display flashes previous selection for baud value.
Press  
7) Scroll through the available selections: 300, 600, 1200, 2400, 4800, 9600, 19.2K.
Press  
8) Display shows stored message momentarily and then advances to PRTY only, if it was changed, otherwise press  to advance to PRTY Parity Submenu.

PARITY SUBMENU:

Press  
9) Display flashes previous selection for “Parity”.
Press  
10) Scroll through the available selections: !NO!, ODD!, EVEN.
Press  
11) Display shows stored message momentarily and then advances to DATA only, if it was changed, otherwise press  to advance to DATA Data Bit Submenu.

DATA BIT SUBMENU:

Press  
12) Display flashes previous selection for “Data Bit”.
Press  
13) Scroll through the available selections: 7b 1b, 8b 1b.
Press  
14) Display shows stored message and then advances to STOP only, if it was changed, otherwise press  to advance to STOP Stop Bit Submenu.
STOP BIT SUBMENU:

- Press ☀ 15) Display flashes previous selection for “Stop Bit”.
- Press 16) Scroll through the available selections: 1b, 1t, 2b, 1t.
- Press 17) Display shows STRD stored message momentarily and then advances to BUS.R only, if it was changed, otherwise press ☀ to advance to BUS.R Bus Format Submenu.

BUS FORMAT SUBMENU:

Determines Communications Standards and Command/Data Formats for transferring information into and out of the unit via the Serial Communications Bus. Bus Format Submenus essentially determine how and when data can be accessed via the Serial Communications of the device.

- Press ☀ 18) Display advances to BUS Modbus Submenu.

MODBUS PROTOCOL SUBMENU:

- Press ☀ 19) Display flashes previous selection for BUS.
- Press 20) Scroll through the available selections: NO, YES.
- Press 21) Display shows STRD stored message momentarily and then advances to _LF_. only, if it was changed, otherwise press ☀ to advance to _LF_ Line Feed Submenu.

Note:
To select iSeries Protocol, set Modbus Submenu to “No”.
To select Modbus Protocol, set Modbus Submenu to “Yes”.

Note:
If Modbus Protocol was selected, the following Communications Parameters must be set as: No Parity, 8-bit Data Bit, 1-Stop Bit. Do not attempt to change these parameters.

LINE FEED SUBMENU:

Determines if data sent to the instrument will have a Line Feed appended to the end - useful for viewing or logging results on separate lines when displayed on communications software at a computer.

- Press ☀ 22) Display flashes previous selection for “Line Feed”.
- Press 23) Scroll through the available selections: NO, YES.
- Press 24) Display shows STRD stored message momentarily and then advances to ECHO only, if it was changed, otherwise press ☀ to advance to ECHO Echo Submenu.
ECHO SUBMENU:

When valid commands are sent to the instrument, this determines whether the command will be echoed to the Serial Bus. Use of echo is recommended in most situations, especially to help verify that data was received and recognized by the monitor.

Press 25) Display flashes previous selection for “Echo”.
Press 26) Scroll through the available selections: NO, YES.
Press 27) Display flashes stored message momentarily and then advances to only, if it was changed, otherwise press to advance to Communication Standard Submenu.

COMMUNICATION INTERFACE STANDARD SUBMENU:

Determines whether device should be connected to an RS-232C serial port (as is commonly used on IBM PC-compatible computers) or via an RS-485 bus connected through appropriate RS-232/485 converter. When used in RS-485 Mode, the device must be accessed with an appropriate Address Value as selected in the Address Submenu described later.

Press 28) Display flashes previous selection for “Standard”.
Press 30) Display shows stored message momentarily and then advances to only, if it was changed, otherwise press to advance to Data Flow Mode Submenu.

DATA FLOW MODE SUBMENU:

Determines whether the instrument will wait for commands and data requests from the Serial Bus or whether the instrument will send data automatically and continuously to the Serial Bus. Devices configured for the RS-485 Communications Standard operate properly only under Command Mode.

Press 31) Display flashes previous selection for “Mode”.
Press 32) Scroll through the available selections: CMD, “Command”, CONT “Continuous”.
Press 33) Display shows stored message momentarily and then advances to only, if it was changed, otherwise press to advance to Data Separation Submenu.
DATA SEPARATION CHARACTER SUBMENU:

Determines whether data sent from the device in Continuous Data Flow Mode will be separated by spaces or by Carriage Returns.

Press 34) Display flashes previous selection for “Separation” Submenu.
Press 35) Scroll through the available selections: SPCE “Space” or _CR_ “Carriage Return”.
Press 36) Display shows STRD stored message momentarily and then advances to DAT.F only, if it was changed, otherwise press to advance to DAT.F Data Format Submenu.

DATA FORMAT SUBMENU:

Preformatted data can be sent automatically or upon request from the unit. Use the Data Format Submenus to determine what data will be sent in this preformatted data string. Refer to the iSeries Communications Manual for more information about the data format. At least one of the following suboptions must be enabled and hence output data to the Serial Bus.

Note This menu is applicable for Continuous Mode of RS-232 communication.

Press 37) Display advances to STAT Alarm Status Submenu.

ALARM STATUS SUBMENU:

Includes Alarm Status bytes in the data string.

Press 38) Display flashes previous selection for “Status” (alarm status).
Press 39) Scroll through the available selections: NO, YES.
Press 40) Display shows STRD stored message momentarily and then advances to RDNG only, if it was changed, otherwise press to advance to RDNG Reading Submenu.

MAIN READING SUBMENU:

Includes Main Reading in the data string.

Press 41) Display flashes previous selection for “Reading”.
Press 42) Scroll through the available selections: NO, YES.
Press 43) Display shows STRD stored message momentarily and then advances to PEAK only, if it was changed, otherwise press to advance to PEAK Peak Submenu.
**PEAK VALUE SUBMENU:**

Includes Peak Value in the data string.

Press 44) Display flashes previous selection for PEAK Submenu.
Press 45) Scroll through the available selections: NO, YES.
Press 46) Display shows STRD stored message momentarily and then advances to VALY only, if it was changed, otherwise press to advance to VALY Valley Submenu.

**VALLEY VALUE SUBMENU:**

Includes Valley Value in the data string.

Press 47) Display flashes previous selection for “Valley”.
Press 48) Scroll through the available selections: NO, YES.
Press 49) Display shows STRD stored message momentarily and then advances to UNIT only, if it was changed, otherwise press to advance to UNIT Temperature Unit Submenu.

**TEMPERATURE UNIT SUBMENU:**

Includes a byte in the data string to indicate whether reading is in Celsius or Fahrenheit.

Press 50) Display flashes previous selection for UNIT.
Press 51) Scroll through the available selections: NO, YES.
Press 52) Display shows STRD stored message momentarily and then advances to ADDR only, if it was changed, otherwise press to advance to ADDR Address Setup Submenu.

**ADDRESS SETUP SUBMENU:**

This menu is applicable to the RS-485 Option only.

Press 53) Display advances to “Address Value” (0000 to 0199) Submenu.

**ADDRESS VALUE SUBMENU:**

Press 54) Display flashes 1st digit of previously stored Address Value.
Press 55) Press and to enter new “Address Value”.
Press 56) Display shows STRD stored message momentarily and then advances to TR.TM only, if it was changed, otherwise press to advance to TR.TM Transmit Time Interval Submenu.
TRANSMIT TIME INTERVAL SUBMENU:

This menu is applicable if “Continuous” Mode was selected in the “Data Flow Mode” Submenu and the device is configured as an RS-232C Standard device. Also, one or more options under the Data Format Submenu must be enabled.

Press 57) Display advances to “Transmit Time Value” Submenu.

TRANSMIT TIME INTERVAL VALUE SUBMENU:

Determines the interval at which data will be emitted to the RS-232 Serial Bus when the instrument is in Continuous Data Flow Mode.


Press 59) Press ▲ and ▼ to enter new “Transmit Time Value”, e.g. 0030 will send the data every 30 seconds in Continuous Mode.

Press 60) Display shows STRD stored message momentarily and then advances to COLR only, if it was changed, otherwise press ▼ to advance to COLR Color Display Selection Menu.

For more details, refer to the Communication Manual available at the website listed on the cover page of this manual or on the CD-ROM enclosed with your shipment.
3.2.12 Display Color Selection Menu

This submenu allows the user to select the color of the display.

![Flow Chart for Display Color Selection Menu](image)

**Figure 3.12 Flow Chart for Display Color Selection Menu**

**ENTER DISPLAY COLOR SELECTION MENU:**

- Press \( \Theta \) 1) Press \( \Theta \), if necessary, until CHFG prompt appears.
- Press \( \Theta \) 2) Display advances to INPT Input Menu.
- Press \( \Theta \) 3) Press \( \Theta \), if necessary, until display advances to COLR Display Color Selection Menu.
- Press \( \Theta \) 4) Display advances to N_CLR Normal Color Submenu.

**NORMAL COLOR DISPLAY SUBMENU:**

- Press \( \Theta \) 5) Display flashes the previous selection for “Normal Color”.
- Press \( \Phi \) 6) Scroll through the available selections: GRN, RED or AMBR.
- Press \( \Theta \) 7) Display shows STRD stored message momentarily and then advances to 1_CLR only, if it was changed, otherwise press \( \Theta \) to advance to 1_CLR Alarm 1 Display Color Submenu.

The menu below allows the user to change the color of display when alarm is triggered.

**ALARM 1 DISPLAY COLOR SUBMENU:**

- Press \( \Theta \) 8) Display flashes previous selection for “Alarm 1 Color Display”.
- Press \( \Phi \) 9) Scroll through the available selections: GRN, RED or AMBR.
- Press \( \Theta \) 10) Display shows STRD stored message momentarily and then advances to 2_CLR only, if it was changed, otherwise press \( \Theta \) to advance to 2_CLR Alarm 2 Display Color Submenu.
ALARM 2 DISPLAY COLOR SUBMENU:

Press 11) Display flashes previous selection for “Alarm 2 Color Display”.
Press 12) Scroll through the available selections: GRN, RED or AMBR.
Press 13) Display shows STRD stored message momentarily and then momentarily shows the software version number, followed by RST Reset, and then proceeds to the Run Mode.

IN ORDER TO DISPLAY ONE COLOR, SET THE SAME DISPLAY COLOR ON ALL THREE SUBMENUS ABOVE.

If user wants the display to change color every time that both Alarm1(SP1) and Alarm2(SP2) are triggered, the Alarm values should be set in such a way that Alarm1(SP1) value is always on the top of Alarm2(SP2) value, otherwise value of Alarm1(SP1) will overwrite value of Alarm2(SP2) and Display Color would not change when Alarm2(SP2) is triggered.

Example 1:
Alarm Setup: Above, SP2 Value = 200, SP1 Value = 400

Display Colors change sequences:

GREEN  |  RED  |  AMBER
---------|-------|-------
0        | SP2 = 200 | SP1 = 400

Example 2:
Alarm Setup: Below, SP2 Value = 300, SP1 Value = 100
Color Display Setup: "N.CLR" = Green, "1.CLR" = Amber, "2.CLR" = Red

Display Colors change sequences:

AMBER  |  RED  |  GREEN
-------|-------|-------
0        | SP1 = 100 | SP2 = 300
PART 4
SPECIFICATIONS

Accuracy
±0.5°C temp; 0.03% reading process

Resolution
1°/0.1°; 10 µV process

Temperature Stability
1) RTD: 0.04°C/°C
2) TC @ 25°C (77°F): 0.05°C/°C
- Cold Junction Compensation
3) Process: 50 ppm/°C

NMRR
60 dB

CMRR
120 dB

A/D Conversion
Dual slope

Reading Rate
3 samples per second

Digital Filter
Programmable

Display
Single 4-digit, 9-segment LED,
• 10.2 mm (0.40”)(i/16, i/32 model),
• 21 mm (0.83”)(i/8 model);
red, green and amber programmable
colors for process variable, setpoint
and temperature units

Warm up to Rated Accuracy
30 min.

INPUT
Input Types
Thermocouple, RTD, Analog Voltage,
Analog Current

Thermocouple Type (ITS 90)

Thermocouple Lead Resistance
100 ohm max

RTD Input (ITS 68)
100/500/1000 Ω Pt sensor, 2-, 3- or
4-wire; 0.00385 or 0.00392 curve

Voltage Input
0 to 100 mV, 0 to 1 V, 0 to 10 Vdc

Input Impedance
10 MΩ for 100 mV
1 MΩ for 1 or 10 Vdc

Current Input
0 to 20 mA (5 ohm load)

Configuration
Single-ended

Polarity
Unipolar

Step Response
0.7 sec for 99.9%

Decimal Selection
None, 0.1 for temperature
None, 0.1, 0.01 or 0.001 for process

Setpoint Adjustment
-1999 to 9999 counts

Span Adjustment
0.001 to 9999 counts

Offset Adjustment
-1999 to +9999

NETWORK AND COMMUNICATIONS
(Optional -C24, -C4EI, -EI)

Ethernet:
Standards Compliance
IEEE 802.3 10Base-T

Supported Protocols:
TCP/IP, ARP, HTTPGET

RS-232/RS-422/RS-485/MODBUS:
Selectable from menu; both ASCII and
modbus protocol selectable from
menu. Programmable 300 to 19.2 K
baud; complete programmable setup
capability; program to transmit current
display, alarm status, min/max, actual
measured input value and status.

RS-485:
Addressable from 0 to 199

Connection: Screw terminals
**GENERAL**

**Line Voltage/Power**
- 90-240 Vac +/-10%, 50-400 Hz*
- 110-375 Vdc, equivalent voltage
- **4 W**, power for i8, i8C, i16, i32 Models
- **5 W**, power for i8DV, i8DH, i16D Models
* No CE compliance above 60 Hz

**Low Voltage/Power Option**
- 12-36 Vdc, **3 W****, power for i8, i16, i32 Models
- 20-36 Vdc, **4 W****, power for i8DV, i8DH, i16D Models

External power source must meet Safety Agency Approvals.

**Units can be powered safely with 24 Vac power but, no Certification for CE/UL are claimed.**

**External Fuse Required**
- Time-Delay, UL248-14 listed:
  - 100 mA/250 V
  - 400 mA/250 V (Low Voltage/Power Option)
- Time-Lag, IEC 127-3 recognized:
  - 100 mA/250 V
  - 400 mA/250 V (Low Voltage/Power Option)

**Environmental Conditions**
- All models: 0 to 55°C (32 to 131°F), 90% RH non-condensing
- i8C: 0 to 50°C (32 to 122°F) for UL only. 90% RH non-condensing

**Dimensions**
- i/8 Series: 48 H x 96 W x 127 mm D (1.89 x 3.78 x 5")
- i/8 Compact Series: 48 H x 96 W x 74 mm D (1.89 x 3.78 x 2.91")
- i/16 Series: 48 H x 48 W x 127 mm D (1.89 x 1.89 x 5")
- i/32 Series: 25.4 H x 48 W x 127 mm D (1.0 x 1.89 x 5")

**Panel Cutout**
- i/8 Series: 1/8 DIN
- i/16 Series: 1/16 DIN
- i/32 Series: 1/32 DIN

**Weight**
- i/8 Series: 295 g (0.65 lb)
- i/16 Series: 159 g (0.35 lb)
- i/32 Series: 127 g (0.28 lb)

---

**ALARM 1 & 2**
Programmable to display color change

**Relay** 250 Vac or 30 Vdc @ 3 A (Resistive Load); configurable for on/off, PID and Ramp and Soak

**Output 1**: SPDT type, can be configured as Alarm 1 output

**Output 2**: SPDT type, can be configured as Alarm 2 output

**SSR** 20-265 Vac @ 0.05-0.5 A (Resistive Load); configurable

**DC Pulse** Non-Isolated; 10 Vdc @ 20 mA

**Analog Output** (Output 1 only)
- Non-Isolated, Proportional 0 to 10 Vdc or 0 to 20 mA; 500 Ω max

**Operation** High/low, above/below, band, latch/unlatch, normally open/normally closed and process/deviation; front panel configurations

**ANALOG OUTPUT** (programmable)
- Non-Isolated, Retransmission 0 to 10 Vdc or 0 to 20 mA, 500 Ω max (Output 1 only). Accuracy is ± 1% of FS when following conditions are satisfied.
  1) Input is not scaled below 1% of Input FS.
  2) Analog Output is not scaled below 3% of Output FS.

**EXCITATION**
(optional in place of Communication)
- 24 Vdc @ 25 mA
- Not available for Low Power Option

**INSULATION**

**Power to Input/Output**
- 2300 Vac per 1 min. test
- 1500 Vac per 1 min. test (Low Voltage/Power Option)

**Power to Relays/SSR Outputs**
- 2300 Vac per 1 min. test

**Relays/SSR to Relay/SSR Outputs**
- 2300 Vac per 1 min. test

**RS-232/485 to Inputs/Outputs**
- 500 Vac per 1 min. test

**Approvals** see CE Approval Section

**Protection** Type 4 / NEMA-4x (IP65) front bezel

---

**ANALOG OUTPUT** (programmable)
- Non-Isolated, Retransmission 0 to 10 Vdc or 0 to 20 mA, 500 Ω max (Output 1 only). Accuracy is ± 1% of FS when following conditions are satisfied.
  1) Input is not scaled below 1% of Input FS.
  2) Analog Output is not scaled below 3% of Output FS.

**EXCITATION**
(optional in place of Communication)
- 24 Vdc @ 25 mA
- Not available for Low Power Option

**INSULATION**

**Power to Input/Output**
- 2300 Vac per 1 min. test
- 1500 Vac per 1 min. test (Low Voltage/Power Option)

**Power to Relays/SSR Outputs**
- 2300 Vac per 1 min. test

**Relays/SSR to Relay/SSR Outputs**
- 2300 Vac per 1 min. test

**RS-232/485 to Inputs/Outputs**
- 500 Vac per 1 min. test

**Approvals** see CE Approval Section

**Protection** Type 4 / NEMA-4x (IP65) front bezel
### Table 4.1 Input Properties

<table>
<thead>
<tr>
<th>TC</th>
<th>Input Type</th>
<th>Range</th>
<th>Accuracy*</th>
</tr>
</thead>
<tbody>
<tr>
<td>J</td>
<td>Iron-Constantan</td>
<td>-210 to 760°C, -346 to 1400°F</td>
<td>0.4°C, 0.7°F</td>
</tr>
<tr>
<td>K</td>
<td>CHROMEGA®-ALOMEGA®</td>
<td>-270 to -160°C, -160 to 1372°C, -454 to -256°F, -256 to 2502°F</td>
<td>1.0°C, 0.4°C, 1.8°F, 0.7°F</td>
</tr>
<tr>
<td>T</td>
<td>Copper-Constantan</td>
<td>-270 to -190°C, -190 to 400°C, -454 to -310°F, -310 to 752°F</td>
<td>1.0°C, 0.4°C, 1.8°F, 0.7°F</td>
</tr>
<tr>
<td>E</td>
<td>CHROMEGA-Constantan</td>
<td>-270 to -220°C, -220 to 1000°C, -454 to -364°F, -364 to 1832°F</td>
<td>1.0°C, 0.4°C, 1.8°F, 0.7°F</td>
</tr>
<tr>
<td>R</td>
<td>Pt/13%Rh-Pt</td>
<td>-50 to 40°C, 40 to 1788°C, -58 to 104°F, 104 to 3250°F</td>
<td>1.0°C, 0.5°C, 1.8°F, 0.9°F</td>
</tr>
<tr>
<td>S</td>
<td>Pt/10%Rh-Pt</td>
<td>-50 to 100°C, 100 to 1768°C, -58 to 212°F, 212 to 3214°F</td>
<td>1.0°C, 0.5°C, 1.8°F, 0.9°F</td>
</tr>
<tr>
<td>B</td>
<td>30%Rh-Pt/6%Rh-Pt</td>
<td>200 to 640°C, 640 to 1820°C, 212 to 1184°F, 1184 to 3308°F</td>
<td>1.0°C, 0.5°C, 1.8°F, 0.9°F</td>
</tr>
<tr>
<td>C</td>
<td>5%Re-W/26%Re-W</td>
<td>0 to 2354°C, 32 to 4253°F</td>
<td>0.4°C, 0.7°F</td>
</tr>
<tr>
<td>N</td>
<td>Nicrosil-Nisil</td>
<td>-250 to -100°C, -100 to 1300°C, -418 to -148°F, -148 to 2372°F</td>
<td>1.0°C, 0.4°C, 1.8°F, 0.7°F</td>
</tr>
<tr>
<td>L</td>
<td>J/DIN</td>
<td>-200 to 900°C, -328 to 1652°F</td>
<td>0.4°C, 0.7°F</td>
</tr>
<tr>
<td>RTD</td>
<td>Pt, 0.00385, 100 Ω, 500 Ω, 1000 Ω</td>
<td>200 to 900°C, 328 to 1652°F</td>
<td>0.4°C, 0.7°F</td>
</tr>
<tr>
<td>RTD</td>
<td>Pt, 0.00392, 100 Ω, 500 Ω, 1000 Ω</td>
<td>-200 to 850°C, -328 to 1562°F</td>
<td>0.4°C, 0.7°F</td>
</tr>
<tr>
<td>PROCESS</td>
<td>Voltage</td>
<td>0 to 100 mV, 0 to 1 V, 0 to 10 Vdc</td>
<td>0.03% rdg</td>
</tr>
<tr>
<td>PROCESS</td>
<td>Current</td>
<td>0 to 20 mA, 4 to 20 mA</td>
<td>0.03% rdg</td>
</tr>
</tbody>
</table>
# PART 5
## FACTORY PRESET VALUES

### Table 5.1 Factory Preset Values

<table>
<thead>
<tr>
<th>MENU ITEMS</th>
<th>FACTORY PRESET VALUES</th>
<th>NOTES</th>
</tr>
</thead>
<tbody>
<tr>
<td>Set Point 1 (SP1)</td>
<td>000.0</td>
<td></td>
</tr>
<tr>
<td>Set Point 2 (SP2)</td>
<td>000.0</td>
<td></td>
</tr>
<tr>
<td><strong>Input:</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Input Type (INPt)</td>
<td>TC, type K</td>
<td></td>
</tr>
<tr>
<td><strong>Reading Configuration (RDG):</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Decimal Point (dEC.P)</td>
<td>FFF.F</td>
<td></td>
</tr>
<tr>
<td>Temperature unit (TEMP)</td>
<td>°F</td>
<td></td>
</tr>
<tr>
<td>Filter value (FLtR)</td>
<td>0004</td>
<td></td>
</tr>
<tr>
<td>Reading Adjust Value (R.AdJ)</td>
<td>000.0</td>
<td></td>
</tr>
<tr>
<td>Sepoint Deviation (SP.dV)</td>
<td>Disabled</td>
<td></td>
</tr>
<tr>
<td><strong>Alarm 1 &amp; 2:</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Latch (LtCH)</td>
<td>Disable (dSbL)</td>
<td>Alarm 1 only</td>
</tr>
<tr>
<td>Active (ACTV)</td>
<td>Above (AbOV)</td>
<td></td>
</tr>
<tr>
<td>Deadband (dEAd)</td>
<td>020.0</td>
<td></td>
</tr>
<tr>
<td><strong>ID:</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>ID Value</td>
<td>0000</td>
<td></td>
</tr>
<tr>
<td>Full ID (FULL)</td>
<td>Disable (dSbL)</td>
<td></td>
</tr>
<tr>
<td>Set Point ID (Id.SP)</td>
<td>Disable (dSbL)</td>
<td></td>
</tr>
<tr>
<td><strong>Communication Parameters:</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Baud Rate (bAUd)</td>
<td>9600</td>
<td></td>
</tr>
<tr>
<td>Parity (PRtY)</td>
<td>Odd</td>
<td></td>
</tr>
<tr>
<td>Data bit (dAtA)</td>
<td>7 bit</td>
<td></td>
</tr>
<tr>
<td>Stop Bit</td>
<td>1 bit</td>
<td></td>
</tr>
<tr>
<td>Modbus Protocol (M.bUS)</td>
<td>No</td>
<td></td>
</tr>
<tr>
<td>Line Feed (LF)</td>
<td>No</td>
<td></td>
</tr>
<tr>
<td>Echo (ECHO)</td>
<td>Yes</td>
<td></td>
</tr>
<tr>
<td>Standard Interface (StNd)</td>
<td>RS232 (232C)</td>
<td></td>
</tr>
<tr>
<td>Command Mode (MOdE)</td>
<td>Command (CMd)</td>
<td></td>
</tr>
<tr>
<td>Separation (SEPR)</td>
<td>Space (SPCE)</td>
<td></td>
</tr>
<tr>
<td>Alarm Status (StAt)</td>
<td>No</td>
<td></td>
</tr>
<tr>
<td>Reading (RdNG)</td>
<td>Yes</td>
<td></td>
</tr>
<tr>
<td>Peak</td>
<td>No</td>
<td></td>
</tr>
<tr>
<td>Valley (VALY)</td>
<td>No</td>
<td></td>
</tr>
<tr>
<td>Units (UNIt)</td>
<td>No</td>
<td></td>
</tr>
<tr>
<td>Multipoint Address (AddR)</td>
<td>0001</td>
<td></td>
</tr>
<tr>
<td>Transmit Time (tR.tM)</td>
<td>0016</td>
<td></td>
</tr>
<tr>
<td><strong>Display Color (COLR):</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Normal Color (N.CLR)</td>
<td>Green (GRN)</td>
<td></td>
</tr>
<tr>
<td>Alarm 1 Color (1.CLR)</td>
<td>Red (RED)</td>
<td></td>
</tr>
<tr>
<td>Alarm 2 Color (2.CLR)</td>
<td>Amber (AMbR)</td>
<td></td>
</tr>
</tbody>
</table>
PART 6
CE APPROVALS INFORMATION

This product conforms to the EMC directive 89/336/EEC amended by 93/68/EEC, and with the European Low Voltage Directive 72/23/EEC.

Electrical Safety EN61010-1:2001
Safety requirements for electrical equipment for measurement, control and laboratory.

Double Insulation
Pollution Degree 2

Dielectric withstand Test per 1 min

- Power to Input/Output: 2300Vac (3250Vdc)
- Power to Input/Output: 1500Vac (2120Vdc)
  (Low Voltage dc Power Option*)
- Power to Relays/SSR Output: 2300Vac (3250Vdc)
- Ethernet to Inputs: 1500Vac (2120Vdc)
- Isolated RS232 to Inputs: 500Vac (720Vdc)
- Isolated Analog to Inputs: 500Vac (720Vdc)
- Analog/Pulse to Inputs: No Isolation

Measurement Category I
Category I are measurements performed on circuits not directly connected to the Mains Supply (power). Maximum Line-to-Neutral working voltage is 50Vac/dc. This unit should not be used in Measurement Categories II, III, IV.

Transients Overvoltage Surge (1.2 / 50uS pulse)

- Input Power: 2500V
- Input Power: 1500V
  (Low Voltage dc Power Option*)
- Ethernet: 1500V
- Input/Output Signals: 500V

*Units configured for external low power dc voltage, 12-36Vdc

Immunity and Emissions requirements for electrical equipment for measurement, control and laboratory.

- EMC Emissions Table 4, Class B of EN61326
- EMC Immunity** Table 1 of EN61326

**I/O signal and control lines require shielded cables and these cables must be located on conductive cable trays or in conduits. Furthermore, the length of these cables should not exceed 30 meters

Refer to the EMC and Safety installation considerations (Guidelines) of this manual for additional information.
NEWPORT Electronics, Inc. warrants this unit to be free of defects in materials and workmanship for a period of one (1) year from the date of purchase. In addition to NEWPORT’s standard warranty period, NEWPORT Electronics will extend the warranty period for four (4) additional years if the warranty card enclosed with each instrument is returned to NEWPORT.

If the unit should malfunction, it must be returned to the factory for evaluation. NEWPORT’s Customer Service Department will issue an Authorized Return (AR) number immediately upon phone or written request. Upon examination by NEWPORT, if the unit is found to be defective it will be repaired or replaced at no charge. NEWPORT’s WARRANTY does not apply to defects resulting from any action of the purchaser, including but not limited to mishandling, improper interfacing, operation outside of design limits, improper repair, or unauthorized modification. This WARRANTY is VOID if the unit shows evidence of having been tampered with or shows evidence of being damaged as a result of excessive corrosion; or current, heat, moisture or vibration; improper specification; misapplication; misuse or other operating conditions outside of NEWPORT’s control. Components which wear are not warranted, including but not limited to contact points, fuses, and triacs.

NEWPORT is pleased to offer suggestions on the use of its various products. However, NEWPORT neither assumes responsibility for any omissions or errors nor assumes liability for any damages that result from the use of its products in accordance with information provided by NEWPORT, either verbal or written. NEWPORT warrants only that the parts manufactured by it will be as specified and free of defects. NEWPORT MAKES NO OTHER WARRANTIES OR REPRESENTATIONS OF ANY KIND WHATSOEVER, EXPRESSED OR IMPLIED, EXCEPT THAT OF TITLE, AND ALL IMPLIED WARRANTIES INCLUDING ANY WARRANTY OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE ARE HEREBY DISCLAIMED. LIMITATION OF LIABILITY: The remedies of purchaser set forth herein are exclusive and the total liability of NEWPORT with respect to this order, whether based on contract, warranty, negligence, indemnification, strict liability or otherwise, shall not exceed the purchase price of the component upon which liability is based. In no event shall NEWPORT be liable for consequential, incidental or special damages.

CONDITIONS: Equipment sold by NEWPORT is not intended to be used, nor shall it be used: (1) as a “Basic Component” under 10 CFR 21 (NRC), used in or with any nuclear installation or activity; or (2) in medical applications or used on humans. Should any Product(s) be used in or with any nuclear installation or activity, medical application, or used on humans, or misused in any way, NEWPORT assumes no responsibility as set forth in our basic WARRANTY / DISCLAIMER language, and additionally purchaser will indemnify NEWPORT and hold NEWPORT harmless from any liability or damage whatsoever arising out of the use of the Product(s) in such a manner.

Direct all warranty and repair requests/inquiries to the NEWPORT Customer Service Department. BEFORE RETURNING ANY PRODUCT(S) TO NEWPORT, PURCHASER MUST OBTAIN AN AUTHORIZED RETURN (AR) NUMBER FROM NEWPORT’S CUSTOMER SERVICE DEPARTMENT (IN ORDER TO AVOID PROCESSING DELAYS). The assigned AR number should then be marked on the outside of the return package and on any correspondence.

The purchaser is responsible for shipping charges, freight, insurance and proper packaging to prevent breakage in transit.

FOR WARRANTY RETURNS, please have the following information available BEFORE contacting NEWPORT:
1. P.O. number under which the product was PURCHASED,
2. Model and serial number of the product under warranty, and
3. Repair instructions and/or specific problems relative to the product.

FOR NON-WARRANTY REPAIRS, consult NEWPORT for current repair charges. Have the following information available BEFORE contacting NEWPORT:
1. P.O. number to cover the COST of the repair,
2. Model and serial number of product, and
3. Repair instructions and/or specific problems relative to the product.

NEWPORT’s policy is to make running changes, not model changes, whenever an improvement is possible. This affords our customers the latest in technology and engineering.

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